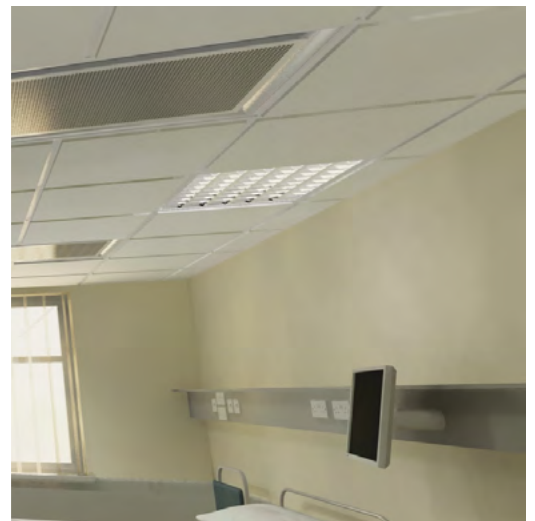
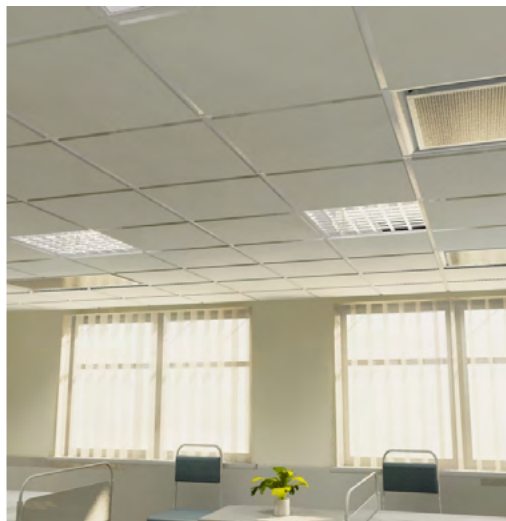


the future of space conditioning

Halo™

active chilled beam





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Product Description

Halo is one of the FTF Group's latest range of high performance Chilled Beams. Energy efficiency has been a key driver for such advancements in the FTF Group's Chilled Beam Technology.

Halo is only 9.1" deep and can achieve up to ⁵¹⁵⁸ BTU/hr total cooling (based on a 4ft long beam with a ¹⁸ dTF between room and mean water temperature and ⁹⁴ CFM of air ⁶⁰°F with a ^{0.4}inH₂O).

The Halo beam contains a number of **Patented performance enhancing features** and Registered Designs for aesthetic enhancements, all as can be expected from the FTF Group's brand.

These high-capacity active chilled beams have a small footprint and as such have become increasingly popular as they can free up ceiling area whilst still handling significant heat gains and heat losses. However, the challenge has been to meet these demands whilst still delivering high levels of occupancy comfort. The FTF Group's Halo active chilled beam meets these challenges with its unique, true ³⁶⁰° air discharge characteristic with concealed air discharge veins.

The latest-generation of ³⁶⁰° Active Chilled Beam combines cooling and optional heating function with a revolutionary air discharge system and pattern. By introducing the air with set back air deflector veins further up into the point of discharge rather than being mounted on the underplates like earlier models, this not only improve the ³⁶⁰° diffusion pattern it also vastly improves the products aesthetics. This latest development is a Registered Design in addition to the Patented performance enhancing items by the FTF Group. When compared to traditional 2-way or 4-way discharge pattern by others, Halo can deliver a reduction in air velocities of up to ³⁵%.

This optimal method of spreading the air in all directions means the shortest possible air throws are created, resulting in optimal levels of comfort to building occupants.



Halo is also available with a **drop down heat exchange battery** for easy cleaning to all 4 sides of the heat exchanger - contact FTF Group's technical department for further information.

At a glance

- Halo is only 9.1" deep and can achieve up to ⁵¹⁵⁸ BTU/hr total cooling.
- High-capacity active chilled beams with a small footprint.
- True ³⁶⁰° air discharge characteristic.
- Concealed air discharge veins.
- Spreading the air in all directions means the shortest possible air throws are created.
- Halo is offered in 3 standard models; "I", "C" and "F":
 - Halo "I" models are for integrated ceiling installation.
 - Halo-"C"-⁶⁰ and Halo-"C"-¹²⁰ are designed for integration into metal clip-in ceiling systems.
 - Halo "F"-⁶⁰ is designed for free-hanging exposed applications.
- Providing a comfortable environment, compliant to BS EN ISO ⁷⁷³⁰/ASHRAE ⁵⁵.

Construction

Halo is offered in 3 standard models; “I”, “C” and “F”.

Halo “I” models are for integrated ceiling installation in standard 0.6” or 0.9” exposed tee bar grids (Lay-In grid systems) replacing 23.6” x 23.6” or 47.2” x 23.6” tile modules and can be used for integration with either “mineral fiber” tiles or plaster board ceilings.

Halo-“C”-60 and Halo-“C”-120 are designed for integration into metal clip-in ceiling systems.

Halo “F”-60 is designed for free-hanging exposed applications. This is a standard model with an addition factory fitted architectural frame enhancement kit that can be finished in white to match the Halo beam, or provided as a different color to make a feature of the extruded aluminum outer frame.



Fig 2. Halo™ Active Chilled Beam 4ft x 4ft Module.

Introduction

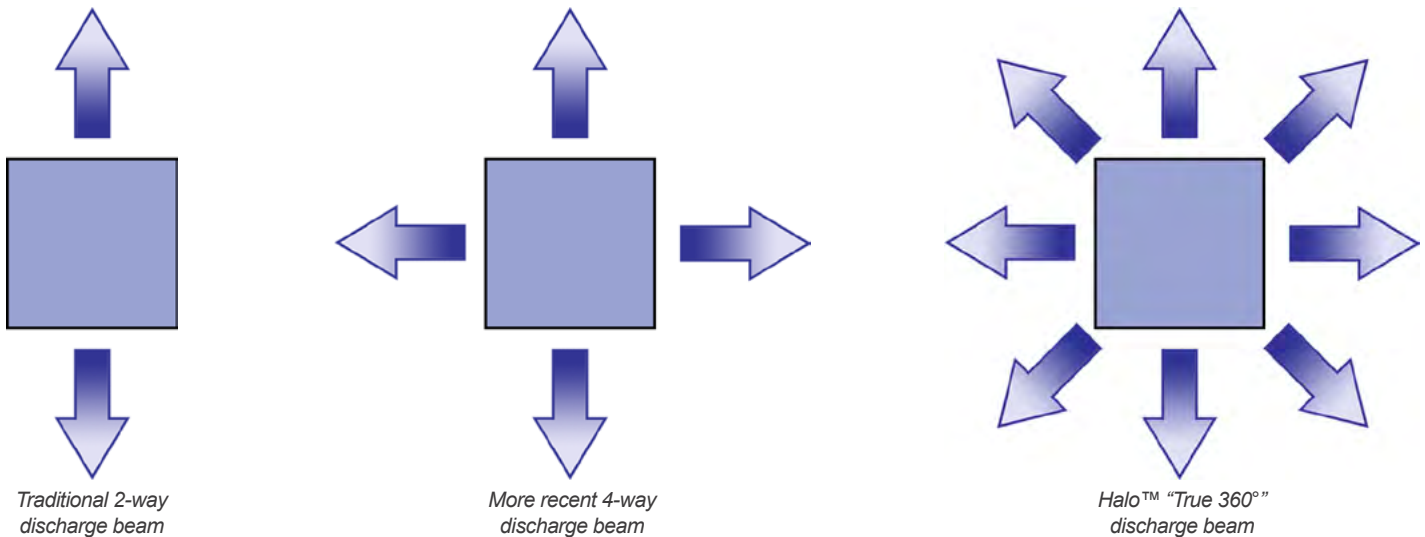
In addition to the flexibility offered by a modular designed small unit, Halo has been designed to deliver the most comfortable environment at any given air volume. Traditional active chilled beams with a 1-way or 2-way throw have the potential to throw air at high velocities over long distances, however this may result in low comfort levels – particularly where the air streams from adjacent beams meet and fall downwards into the occupied zone or where beams are located close to walls or partitions.

Beams with a 4-way throw help to alleviate this problem, however the FTF Group’s Halo beam takes the concept to the next level with its “true” 360° diffusion pattern.

The substantially shorter air discharge throws (35%) offered by Halo can enable more chilled beams to be positioned into a given room space for higher total heat gains to be offset whilst still avoiding drafts and providing a comfortable environment, compliant to BS EN ISO 7730/ASHRAE 55.

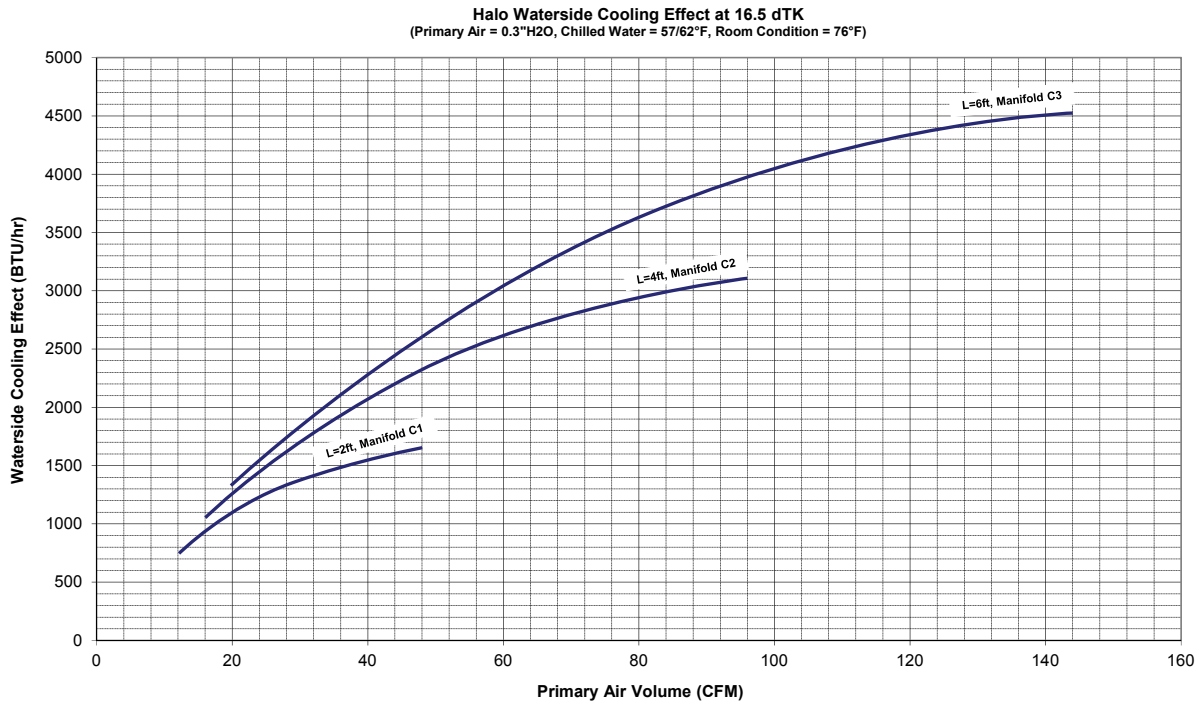


Fig 3. Halo™ Active Chilled Beam 4ft x 2ft Module fitted with architectural frame enhancement kit.

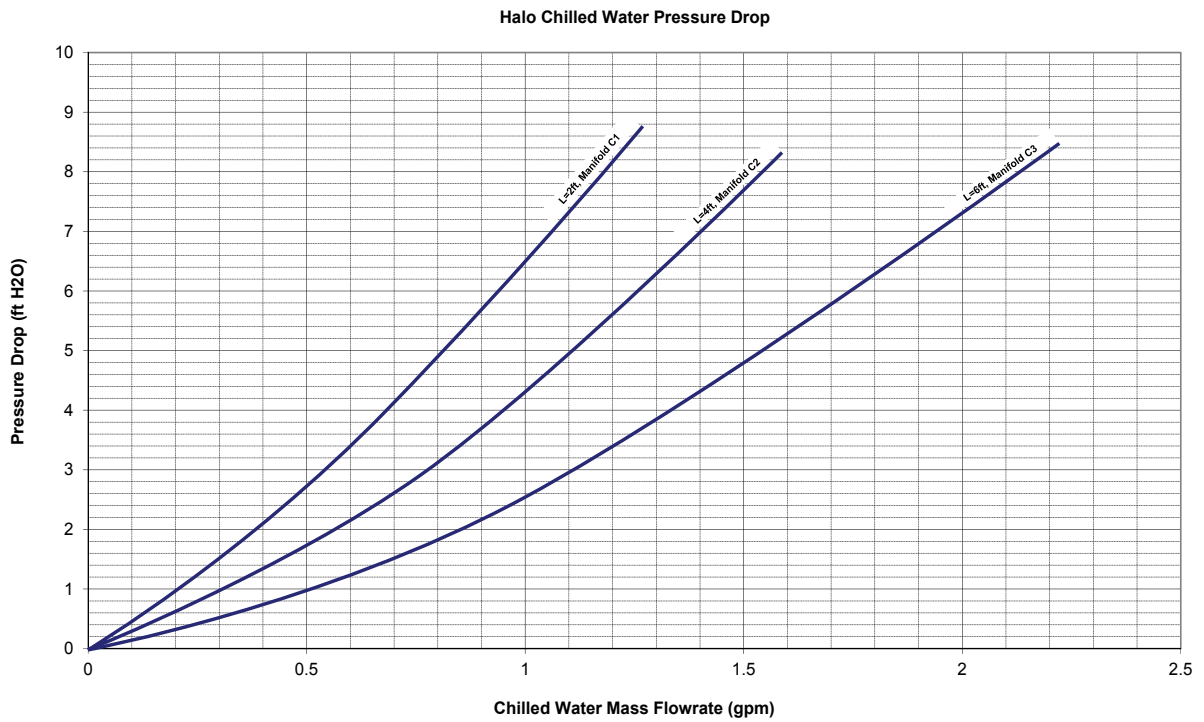


Halo distributes air in a 360° pattern for shorter air throws and optimum comfort.

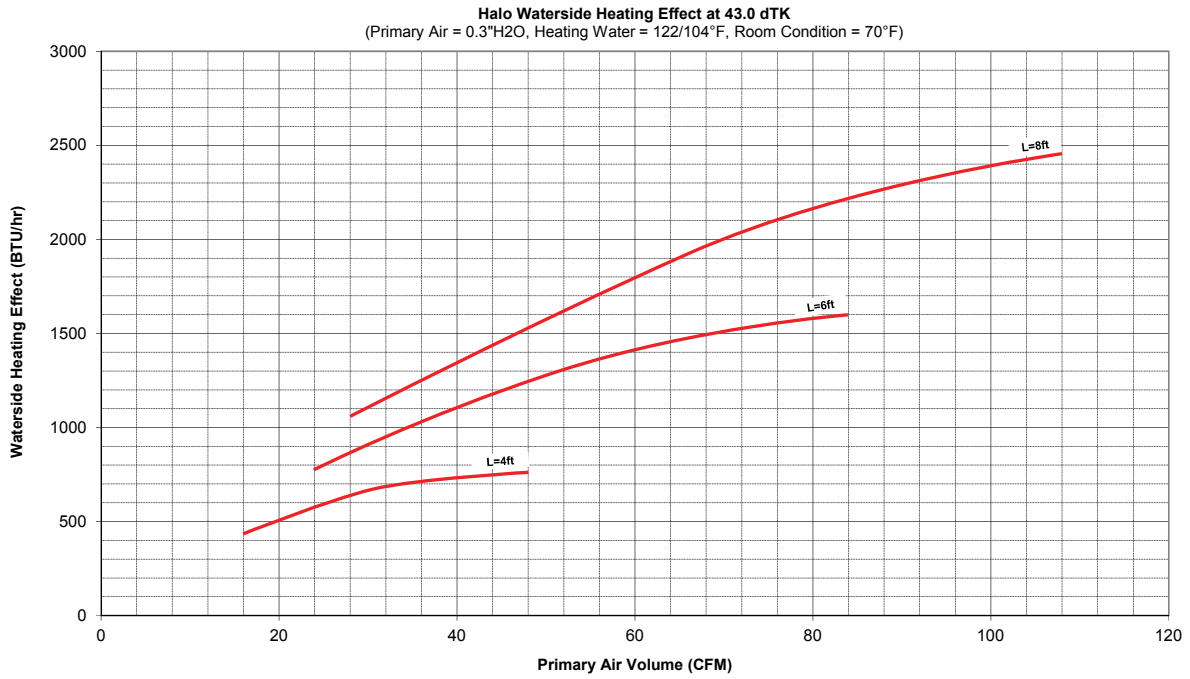
Cooling Performance



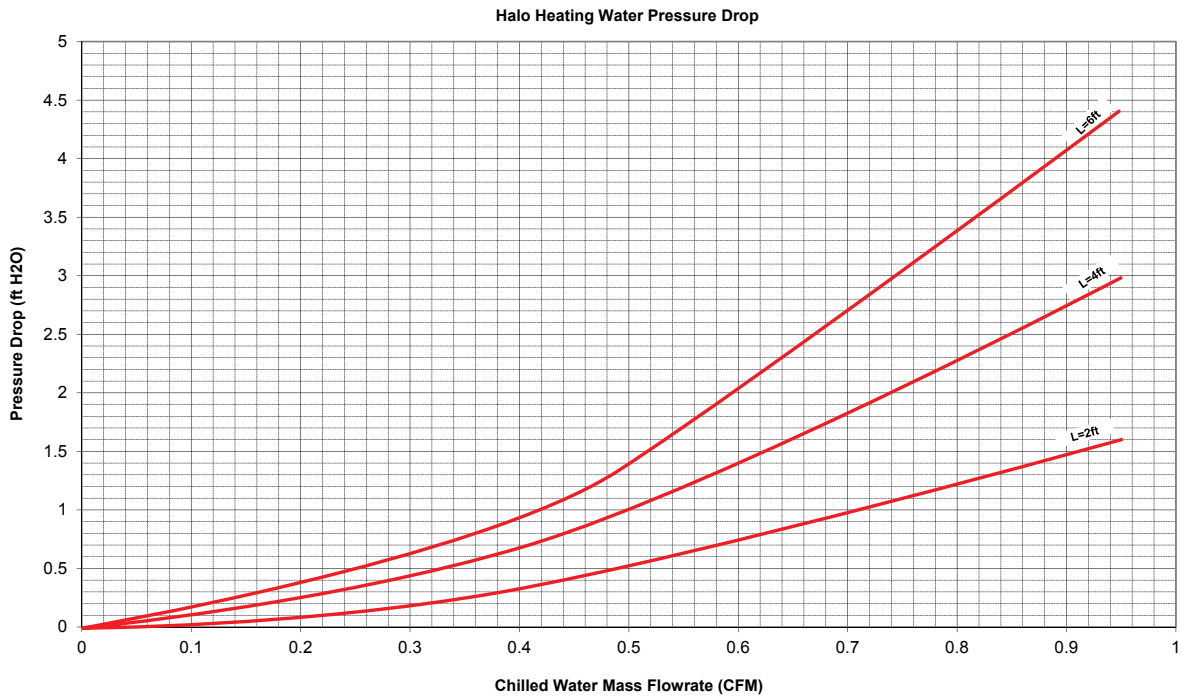
Pressure Drop



Heating Performance



Pressure Drop



Heating Selection Tables

Heating at 0.24 Nozzle Pressure

| Nozzle Pressure 0.24 inH ₂ O | | Water | | | | | | | | | | | |
|--|--------|-------------------------|---------|-------------------------|-------------------------|---------|-------------------------|-------------------------|---------|-------------------------|-------------------------|---------|-------------------------|
| Q (CFM) | Halo | $\Delta T = 30^\circ F$ | | | $\Delta T = 40^\circ F$ | | | $\Delta T = 50^\circ F$ | | | $\Delta T = 60^\circ F$ | | |
| | L (ft) | P (btu/h) | P (gpm) | P (ft.H ₂ O) | P (btu/h) | P (gpm) | P (ft.H ₂ O) | P (btu/h) | P (gpm) | P (ft.H ₂ O) | P (btu/h) | P (gpm) | P (ft.H ₂ O) |
| 10 | 2.0 | 346 | 0.150 | 0.1 | 425 | 0.180 | 0.1 | 502 | 0.195 | 0.1 | 579 | 0.195 | 0.1 |
| | 2.0 | 804 | 0.190 | 0.1 | 615 | 0.190 | 0.1 | 728 | 0.190 | 0.1 | 836 | 0.190 | 0.1 |
| 20 | 4.0 | 847 | 0.190 | 0.2 | 789 | 0.210 | 0.2 | 962 | 0.214 | 0.2 | 1170 | 0.260 | 0.2 |
| | 6.0 | 796 | 0.190 | 0.3 | 953 | 0.212 | 0.3 | 1300 | 0.267 | 0.5 | 1490 | 0.325 | 0.7 |
| 30 | 2.0 | 495 | 0.190 | 0.1 | 738 | 0.190 | 0.1 | 877 | 0.196 | 0.1 | 1066 | 0.207 | 0.1 |
| | 4.0 | 797 | 0.190 | 0.2 | 1024 | 0.228 | 0.2 | 1291 | 0.287 | 0.4 | 1570 | 0.360 | 0.5 |
| | 6.0 | 960 | 0.211 | 0.3 | 1281 | 0.261 | 0.5 | 1590 | 0.354 | 0.6 | 1934 | 0.430 | 1.1 |
| 40 | 2.0 | 690 | 0.190 | 0.1 | 792 | 0.190 | 0.1 | 968 | 0.216 | 0.1 | 1177 | 0.262 | 0.2 |
| | 4.0 | 912 | 0.203 | 0.2 | 1270 | 0.269 | 0.3 | 1526 | 0.340 | 0.5 | 1856 | 0.413 | 0.7 |
| | 6.0 | 1127 | 0.261 | 0.4 | 1487 | 0.333 | 0.7 | 1887 | 0.450 | 1.1 | 2262 | 0.510 | 1.6 |
| 60 | 4.0 | 1061 | 0.236 | 0.3 | 1409 | 0.314 | 0.4 | 1777 | 0.396 | 0.7 | 2160 | 0.481 | 0.9 |
| | 6.0 | 1334 | 0.287 | 0.6 | 1773 | 0.386 | 1.0 | 2222 | 0.497 | 1.4 | 2705 | 0.602 | 2.0 |
| 80 | 4.0 | 1179 | 0.262 | 0.3 | 1566 | 0.349 | 0.5 | 1974 | 0.439 | 0.8 | 2396 | 0.533 | 1.1 |
| | 6.0 | 1623 | 0.336 | 0.7 | 2032 | 0.460 | 1.2 | 2641 | 0.565 | 1.9 | 3072 | 0.684 | 2.5 |
| 70 | 4.0 | 1262 | 0.281 | 0.4 | 1677 | 0.373 | 0.6 | 2112 | 0.470 | 0.9 | 2582 | 0.570 | 1.2 |
| | 6.0 | 1660 | 0.376 | 0.9 | 2241 | 0.499 | 1.4 | 2811 | 0.626 | 2.1 | 3290 | 0.755 | 3.0 |

Flow-adjust waterside heating effect table. Heating circuit $\Delta t = 90^\circ F$ (Water in-out), nozzle pressure of 0.24 inH₂O, 1" x \varnothing^{90} air connection.
For red values, the flow rate has been adjusted to the recommended minimum flow of 0.19 gpm.

Heating at 0.32 Nozzle Pressure

| Nozzle Pressure 0.32 inH ₂ O | | Water | | | | | | | | | | | |
|--|--------|-------------------------|---------|-------------------------|-------------------------|---------|-------------------------|-------------------------|---------|-------------------------|-------------------------|---------|-------------------------|
| Q (CFM) | Halo | $\Delta T = 30^\circ F$ | | | $\Delta T = 40^\circ F$ | | | $\Delta T = 50^\circ F$ | | | $\Delta T = 60^\circ F$ | | |
| | L (ft) | P (btu/h) | P (gpm) | P (ft.H ₂ O) | P (btu/h) | P (gpm) | P (ft.H ₂ O) | P (btu/h) | P (gpm) | P (ft.H ₂ O) | P (btu/h) | P (gpm) | P (ft.H ₂ O) |
| 10 | 2.0 | 367 | 0.190 | 0.1 | 473 | 0.190 | 0.1 | 560 | 0.190 | 0.1 | 646 | 0.190 | 0.1 |
| | 2.0 | 867 | 0.190 | 0.1 | 662 | 0.190 | 0.1 | 802 | 0.190 | 0.1 | 963 | 0.212 | 0.1 |
| 20 | 4.0 | 715 | 0.190 | 0.2 | 881 | 0.196 | 0.2 | 1109 | 0.247 | 0.3 | 1330 | 0.300 | 0.4 |
| | 6.0 | 844 | 0.190 | 0.3 | 1114 | 0.248 | 0.4 | 1405 | 0.313 | 0.5 | 1709 | 0.380 | 0.9 |
| 30 | 2.0 | 680 | 0.190 | 0.1 | 827 | 0.190 | 0.1 | 1031 | 0.229 | 0.1 | 1253 | 0.279 | 0.2 |
| | 4.0 | 895 | 0.197 | 0.2 | 1173 | 0.261 | 0.3 | 1480 | 0.323 | 0.3 | 1800 | 0.401 | 0.7 |
| | 6.0 | 1094 | 0.244 | 0.4 | 1483 | 0.323 | 0.7 | 1833 | 0.406 | 1.0 | 2227 | 0.496 | 1.4 |
| 40 | 2.0 | 744 | 0.190 | 0.1 | 939 | 0.208 | 0.1 | 1176 | 0.262 | 0.2 | 1430 | 0.318 | 0.2 |
| | 4.0 | 1048 | 0.233 | 0.3 | 1382 | 0.310 | 0.4 | 1766 | 0.391 | 0.6 | 2133 | 0.475 | 0.9 |
| | 6.0 | 1263 | 0.288 | 0.6 | 1718 | 0.362 | 0.9 | 2183 | 0.481 | 1.4 | 2623 | 0.584 | 1.9 |
| 60 | 2.0 | 792 | 0.190 | 0.1 | 1017 | 0.226 | 0.1 | 1262 | 0.286 | 0.3 | 1560 | 0.347 | 0.3 |
| | 4.0 | 1233 | 0.274 | 0.3 | 1638 | 0.364 | 0.6 | 2064 | 0.459 | 0.9 | 2504 | 0.567 | 1.2 |
| | 6.0 | 1521 | 0.341 | 0.7 | 2032 | 0.462 | 1.2 | 2554 | 0.569 | 1.6 | 3087 | 0.697 | 2.5 |
| 80 | 4.0 | 1382 | 0.310 | 0.4 | 1849 | 0.411 | 0.7 | 2327 | 0.519 | 1.1 | 2818 | 0.627 | 1.6 |
| | 6.0 | 1764 | 0.380 | 0.9 | 2326 | 0.517 | 1.6 | 2914 | 0.649 | 2.3 | 3511 | 0.781 | 3.2 |
| 70 | 4.0 | 1622 | 0.339 | 0.5 | 2021 | 0.460 | 0.8 | 2540 | 0.565 | 1.2 | 3071 | 0.683 | 1.7 |
| | 6.0 | 1998 | 0.436 | 1.1 | 2591 | 0.577 | 1.9 | 3240 | 0.721 | 2.7 | 3890 | 0.866 | 3.8 |

Flow-adjust waterside heating effect table. Heating circuit $\Delta t = 90^\circ F$ (Water in-out), nozzle pressure of 0.32 inH₂O, 1" x \varnothing^{90} air connection.
For red values, the flow rate has been adjusted to the recommended minimum flow of 0.19 gpm.

Heating at 0.4 Nozzle Pressure

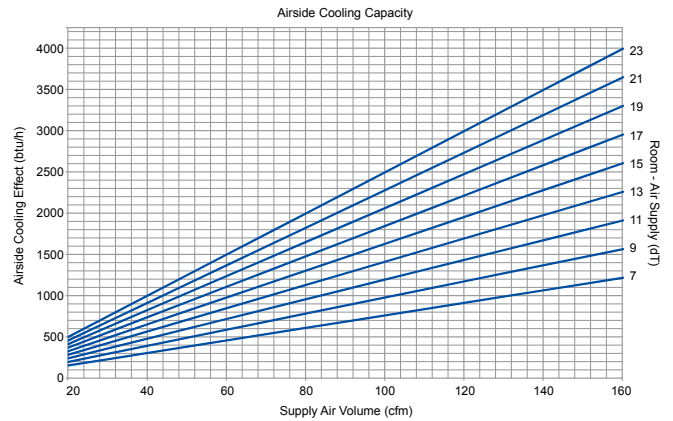
| Nozzle Pressure 0.4 inH ₂ O | | Water | | | | | | | | | | | |
|---|--------|-------------------------|---------|-------------------------|-------------------------|---------|-------------------------|-------------------------|---------|-------------------------|-------------------------|---------|-------------------------|
| Q (CFM) | Halo | $\Delta T = 30^\circ F$ | | | $\Delta T = 40^\circ F$ | | | $\Delta T = 50^\circ F$ | | | $\Delta T = 60^\circ F$ | | |
| | L (ft) | P (btu/h) | P (gpm) | P (ft.H ₂ O) | P (btu/h) | P (gpm) | P (ft.H ₂ O) | P (btu/h) | P (gpm) | P (ft.H ₂ O) | P (btu/h) | P (gpm) | P (ft.H ₂ O) |
| 10 | 2.0 | 431 | 0.190 | 0.1 | 527 | 0.190 | 0.1 | 623 | 0.190 | 0.1 | 717 | 0.190 | 0.1 |
| | 2.0 | 988 | 0.190 | 0.1 | 728 | 0.190 | 0.1 | 863 | 0.192 | 0.1 | 1048 | 0.233 | 0.1 |
| 20 | 4.0 | 789 | 0.190 | 0.2 | 1012 | 0.225 | 0.2 | 1276 | 0.284 | 0.4 | 1553 | 0.346 | 0.5 |
| | 2.0 | 716 | 0.190 | 0.1 | 864 | 0.197 | 0.1 | 1113 | 0.249 | 0.2 | 1354 | 0.301 | 0.2 |
| 30 | 4.0 | 967 | 0.220 | 0.2 | 1310 | 0.291 | 0.4 | 1652 | 0.366 | 0.6 | 2009 | 0.447 | 0.8 |
| | 6.0 | 1266 | 0.280 | 0.5 | 1669 | 0.371 | 0.9 | 2103 | 0.462 | 1.3 | 2581 | 0.566 | 1.8 |
| 40 | 2.0 | 782 | 0.190 | 0.1 | 1000 | 0.223 | 0.1 | 1261 | 0.281 | 0.3 | 1534 | 0.341 | 0.3 |
| | 4.0 | 1162 | 0.256 | 0.3 | 1531 | 0.341 | 0.5 | 1930 | 0.429 | 0.8 | 2343 | 0.522 | 1.1 |
| | 6.0 | 1488 | 0.324 | 0.7 | 1936 | 0.431 | 1.1 | 2435 | 0.542 | 1.7 | 2947 | 0.656 | 2.3 |
| 60 | 2.0 | 850 | 0.190 | 0.1 | 1086 | 0.242 | 0.1 | 1372 | 0.305 | 0.2 | 1670 | 0.372 | 0.3 |
| | 4.0 | 1340 | 0.288 | 0.4 | 1780 | 0.366 | 0.7 | 2241 | 0.489 | 1.0 | 2715 | 0.604 | 1.4 |
| | 6.0 | 1699 | 0.378 | 0.9 | 2283 | 0.501 | 1.5 | 2826 | 0.629 | 2.2 | 3408 | 0.758 | 3.0 |
| 80 | 2.0 | 941 | 0.190 | 0.1 | 1159 | 0.247 | 0.2 | 1398 | 0.311 | 0.3 | 1701 | 0.379 | 0.3 |
| | 4.0 | 1501 | 0.334 | 0.5 | 1993 | 0.444 | 0.8 | 2506 | 0.558 | 1.2 | 3030 | 0.674 | 1.7 |
| | 6.0 | 1824 | 0.428 | 1.1 | 2546 | 0.567 | 1.8 | 3185 | 0.709 | 2.7 | 3826 | 0.852 | 3.7 |
| 70 | 4.0 | 1634 | 0.364 | 0.5 | 2168 | 0.483 | 0.9 | 2722 | 0.606 | 1.4 | 3285 | 0.731 | 1.9 |
| | 6.0 | 2100 | 0.474 | 1.3 | 2819 | 0.626 | 2.1 | 3509 | 0.781 | 3.2 | 4206 | 0.936 | 4.3 |

Flow-adjust waterside heating effect table. Heating circuit $\Delta t = 90^\circ F$ (Water in-out), nozzle pressure of 0.4 inH₂O, 1" x \varnothing^{90} air connection.
For red values, the flow rate has been adjusted to the recommended minimum flow of 0.19 gpm.

Air Cooling Effect

Cooling effect supplied in the ventilation air

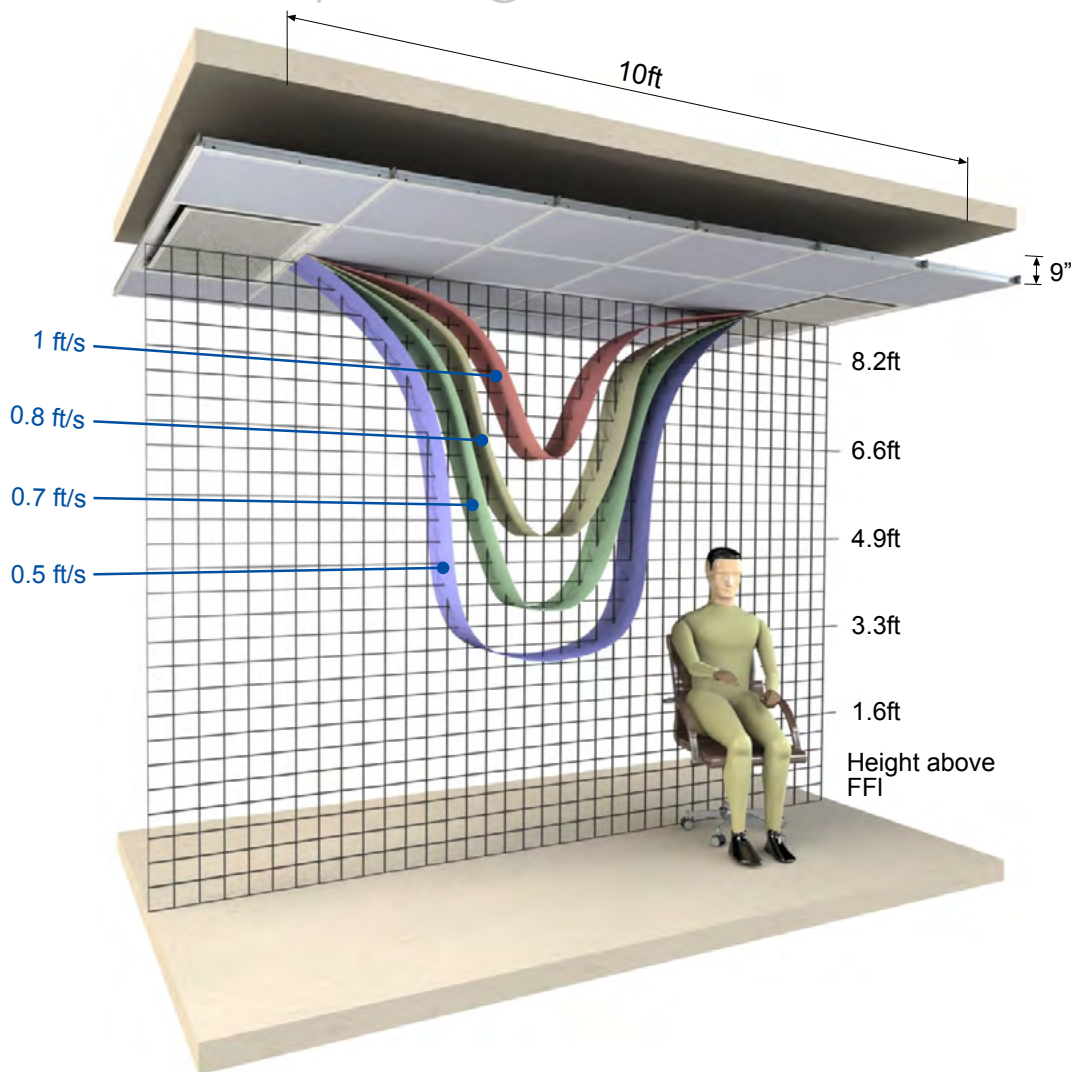
1. Start by calculating the required cooling effect that has to be supplied to the room in order to provide a certain temperature.
2. Calculate any cooling effect that is provided by the ventilation air.
3. The remaining cooling effect has to be supplied by the beam.



Air cooling effect as a function of airflow.

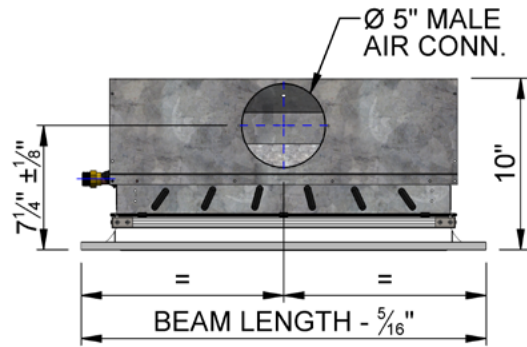
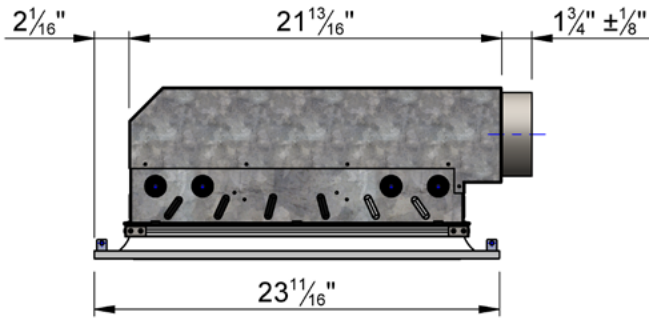
Scatter Diagram

Fresh Air Volume 67.8 CFM per beam @ 0.32inH₂O

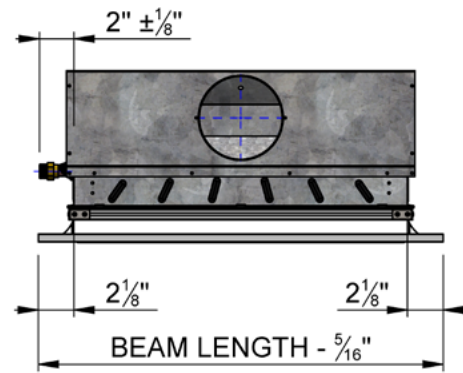
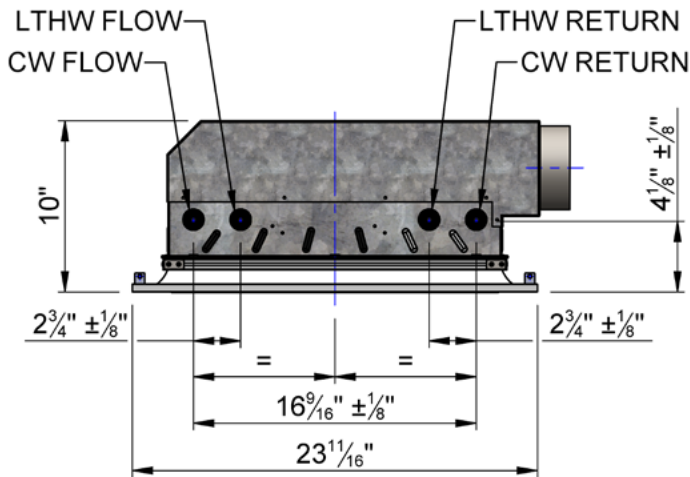


Product Dimensions

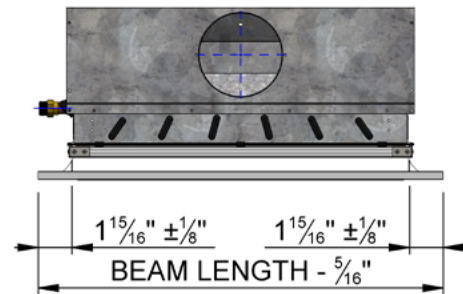
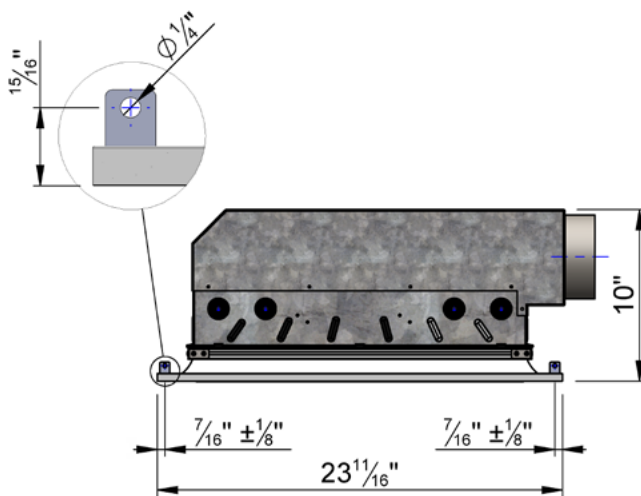
Air Connection



Water Connections



Mounting Details



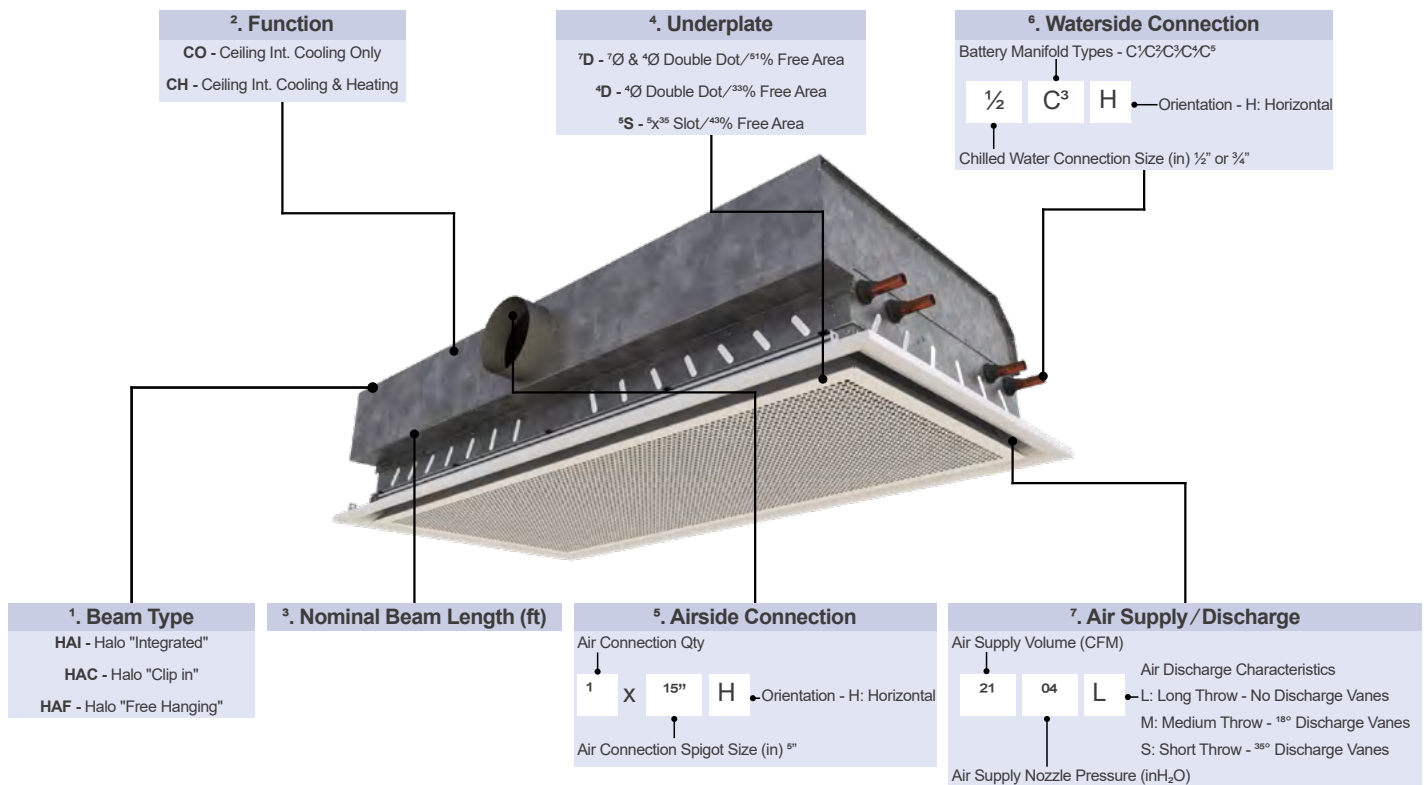
Perforation Pattern Options



Double Dot Perforation
51% Free Area

Note: Other aesthetic options are available on request.

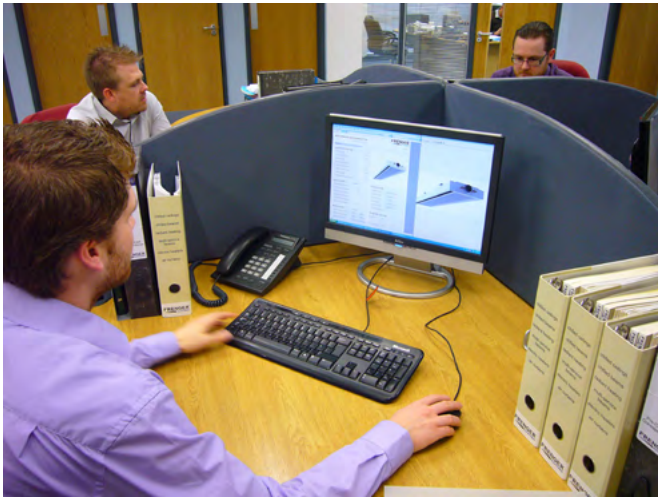
Product Ordering Codes



Example:

| | | | | | | | | | | | | | | |
|-----|----|-----|----|---|---|---|-----|---|---|-----|------------------|---|------|---|
| HAI | CH | 2.0 | 7D | - | 1 | X | 15" | H | - | 1/2 | C ³ H | - | 2104 | L |
| 1 | 2 | 3 | 4 | | 5 | | 6 | | | 7 | | | | |

Calculation Program



Halo Active Beam Data

| | |
|-----------------------------|-------------|
| Halo Type | Standard |
| Air Connection Orientation | Horizontal |
| Air Connection | 1x5" |
| Product Length | 6' ft |
| Manifold Type | C2 |
| Air Discharge Throw | L |
| Nozzle Static Pressure | 0.4 " H2O |
| Fresh Air Volume | 70 CFM |
| Underplate Perforation Type | 51% DOT |
| Heating Function | Yes |
| Ceiling System | Lay In Grid |

The FTF Group's calculation program for Halo is extremely user friendly.

Simply select from the drop down menu the "Air Connection" configuration. Air volumes in excess of 84.8 CFM and up to 106 CFM should be 2 x 80" diameter.

"Manifold types" can be changed in the drop down menu for increased waterside cooling effect, however attention needs to be taken regarding resultant pressure drops (hydraulic resistance). If pressure drops need reducing, chose a higher numbered manifold (C⁵ being the highest and C² being the lowest).

"Discharge Throw" can be S (short), M (medium) or L (long).

"Underplate Perforated" options can be found on page 11.

Active Chilled Beam Calculation Tool
[Is this the latest version?](#)

FTF GROUP
Climate
version v1.1

Halo Active Beam Data

| | |
|-----------------------------|-------------|
| Halo Type | Standard |
| Air Connection Orientation | Horizontal |
| Air Connection | 1x5" |
| Product Length | 6' |
| Manifold Type | C2 |
| Air Discharge Throw | L |
| Nozzle Static Pressure | 0.4 " H2O |
| Fresh Air Supply Volume | 70 CFM |
| Underplate Perforation Type | 51% DOT |
| Heating Function | Yes |
| Ceiling System | Lay In Grid |

Design Conditions

| | Cooling | Heating |
|---------------------------|---------|----------|
| Flow Water Temperature | 57.0 °F | 122.0 °F |
| Return Water Temperature | 63.0 °F | 113.0 °F |
| Air Supply Temperature | 61.0 °F | 60.0 °F |
| Average Room Condition | 75.0 °F | 69.0 °F |
| "Air On" Thermal Gradient | 1.2 °F | |
| Room Relative Humidity | 50.0 % | |

Dimensional Data

| | | |
|-----------------|-----------|-----|
| Width x Depth | 2ft x 10" | mm |
| Overall Length | 6" | ft |
| Water Volume | 1.0 | gal |
| Dry Weight | 105.4 | lb |
| CW Connection | 1/2"NPT | |
| LTHW Connection | 1/2"NPT | |

Performance Data

| | Cooling | Heating |
|----------------------------|-------------|-------------|
| Air On - Mean Water dT | 16.20 °F | 48.5 °F |
| Waterside Performance | 3493 BTU/Hr | 3083 BTU/Hr |
| Water Mass Flowrate | 1.162 gpm | 0.686 gpm |
| Waterside Pressure Drop | 8.8 ft H2O | 2.5 ft H2O |
| Airside Performance | 1083 BTU/Hr | -696 BTU/Hr |
| Total Sensible Performance | 4576 BTU/Hr | 2387 BTU/Hr |
| Sound Effect LW | < 35 | dB(A) |

Design Check (Warnings)

| | | |
|-----------------------|------|-----|
| Air Discharge | OK | |
| Supply Air | OK | |
| Cooling Circuit | OK | |
| Heating Circuit | OK | |
| Turn Down Vol @ 40 Pa | 45.6 | CFM |
| Calculated Dew Point | 55.1 | °F |

Model Ref: HA-CH-6"D-4"H15" NPTC4-2"90L

Notes:
1) Performance calculations are based upon normal clean potable water; it is the system engineer's responsibility to allow for any reduction in cooling or heating performance due to additives that may reduce the water systems heat transfer coefficient.
2) Pressure drop calculations are based upon ASHRAE guides using clean potable water and exclude any additional losses associated with entry / exit losses, pipe fouling or changes in water quality; it is the system engineer's responsibility to use good engineering practice.
3) Air discharge throw guidance based on beams on 10 foot centres for alternative layouts contact FTF Technical Dept for throw settings

Design Conditions

| | Cooling | Heating |
|---------------------------|---------|----------|
| Flow Water Temperature | 57.0 °F | 122.0 °F |
| Return Water Temperature | 63.0 °F | 113.0 °F |
| Air Supply Temperature | 61.0 °F | 60.0 °F |
| Average Room Condition | 75.0 °F | 69.0 °F |
| "Air On" Thermal Gradient | 1.2 °F | |
| Room Relative Humidity | 50.0 % | |

Complete your project data in the "Design Conditions" section. Please note that the "Air On" Thermal Gradient should not be used in normal instances

Performance Data

| | Cooling | Heating |
|----------------------------|-------------|-------------|
| Air On - Mean Water dT | 16.20 °F | 48.50 °F |
| Waterside Performance | 3493 BTU/Hr | 3083 BTU/Hr |
| Waterside Mass Flowrate | 1.162 gpm | 0.686 gpm |
| Waterside Pressure Drop | 8.8 ft H2O | 2.4 ft H2O |
| Airside Performance | 1083 BTU/Hr | -696 BTU/Hr |
| Total Sensible Performance | 4756 BTU/Hr | 2387 BTU/Hr |
| Sound Effect Lw | <35 | dB(A) |

"Performance Data" will then be automatically be calculated. Likewise "Dimensional Date" will be also automatically calculated.

Finally, the "Design Check" should read "OK" in green, or detail some warnings in red. Calculation program's for Halo are available upon request.

Contact our technical department or complete an application request form www.ftfgroup.us from the relevant link on our home page.

Project Specific Testing Facility

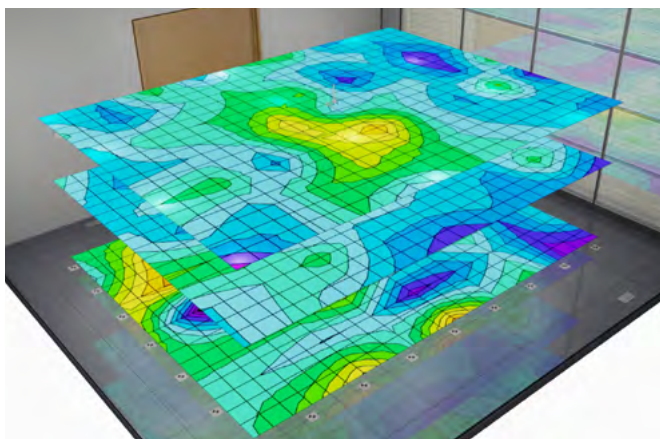
The FTF Group have 3 number state-of-the-art Climatic Testing Laboratories at one of its subsidiary companies predominantly situated at the prestigious Pride Park. Each laboratory has internal dimensions of 20.7ft x 18.7ft x 10.8ft high and includes a thermal wall so that both core and perimeter zones can be modeled. The test facilities are fixed in overall size and construction therefore simulation of a buildings specific thermal mass cannot be completed, it should, however be noted that a specific project can be simulated more accurately by recessing the floor and reducing the height at necessary.

Project Specific Testing

Project specific mock-up testing is a valuable tool which allows the Client to fully assess the proposed system and determine the resulting indoor quality and comfort conditions; the physical modeling is achieved by installing a full scale representation of a building zone complete with internal & external heat gains (Lighting, Small Power, Occupancy & Solar Gains).

The installed mock-up enables the client to verify the following:

- Product performance under project specific conditions.
- Spatial air temperature distribution.
- Spatial air velocities.
- Experience thermal comfort.
- Project specific aesthetics.
- Experience lighting levels (where relevant).
- Investigate the specific design and allow the system to be enhanced.



The project-specific installation and test is normally conducted to verify:

- Product capacity under design conditions.
- Comfort levels - air temperature distribution.
 - thermal stratification.
 - draft risk.
 - radiant temperature analysis.
- Smoke test video illustrating air movement.



Photometric Testing Facility

The FTF Group's technical facility at Pride Park, Derby also has two Photometric test laboratories which are used to evaluate the performance of luminaires. To measure the performance, it is necessary to obtain values of light intensity distribution from the luminaire. These light intensity distributions are used to mathematically model the lighting distribution envelope of a particular luminaire. This distribution along with the luminaires efficacy allows for the generation of a digital distribution that is the basis of the usual industry standard electronic file format. In order to assess the efficacy of the luminaire it is a requirement to compare the performance of the luminaire against either a calibrated light source for absolute output or against the "bare" light source for a relative performance ratio.

The industry uses both methods. Generally absolute lumen outputs are used for solid state lighting sources and relative lighting output ratios (LOR) are used for the more traditional sources. Where the LOR method is chosen then published Lamp manufacturer's data is used to calculate actual lighting levels in a design.

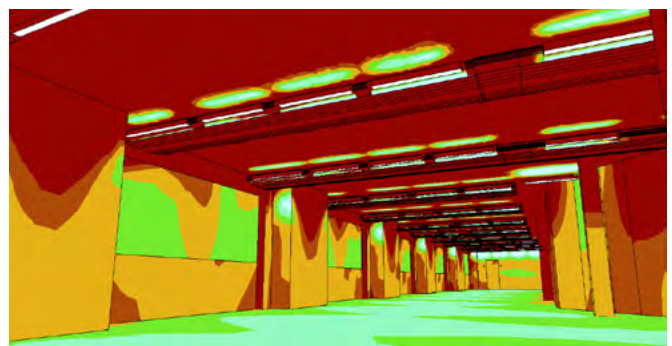
The intensity distribution is obtained by the use of a Goniophotometer to measure the intensity of light emitted from the surface of the fitting at pre-determined angles. The light intensity is measured using either a photometer with a corrective spectral response filter to match the CIE standard observer curves or our spectrometer for LED sources.

Luminaire outputs are measured using out integrating sphere for small luminaires or out large integrator room for large fittings and Multiservice Chilled Beam. For both methods we can use traceable calibrated radiant flux standards for absolute comparisons.

All tests use appropriate equipment to measure and control the characteristics of the luminaire and include air temperature measurements, luminaire supply voltage, luminaire current and power. Thermal characteristics of luminaire components can be recorded during the testing process as required.

A full test report is compiled and supplied in "locked" PDF format. Data is collected and correlated using applicable software and is presented electronically to suit, usually in Eulumdat, CIBSE TM¹⁴ or IESN standard file format.

The FTF Groups technically facility also conducts photometric tests in accordance with CIE ^{127,2007} and BS EN ^{13032_1} and sound engineering practice as applicable. During the course of these tests suitable temperature measurements of parts of LEDs can be recorded. These recorded and plotted temperature distributions can be used to provide feedback and help optimize the light output of solid state light source based luminaires which are often found to be sensitive to junction temperature.



Acoustic Testing Facility

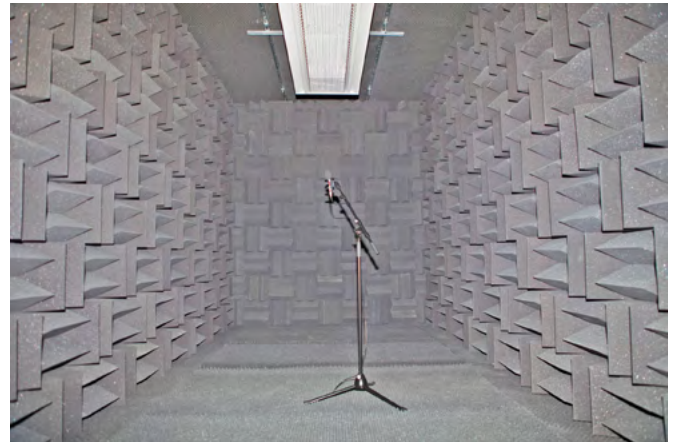
The Acoustic Test Room at the FTF Groups Technical Facility is a hemi-anechoic chamber which utilises sound absorbing acoustic foam material in the shape of wedges to provide an echo free zone for acoustic measurement; the height of the acoustic foam wedges has a direct relationship with the maximum absorption frequency, hence the FTF Group has the wedges specifically designed to optimise the sound absorption at the peak frequency normally found with our Active Chilled Beam products.

The use of acoustic absorbing material within the test room provides the simulation of a quiet open space without "reflections" which helps to ensure sound measurements from the sound source are accurate, in addition the acoustic material also helps reduce external noise entering the test room meaning that relatively low noise levels of sound can be accurately measured.

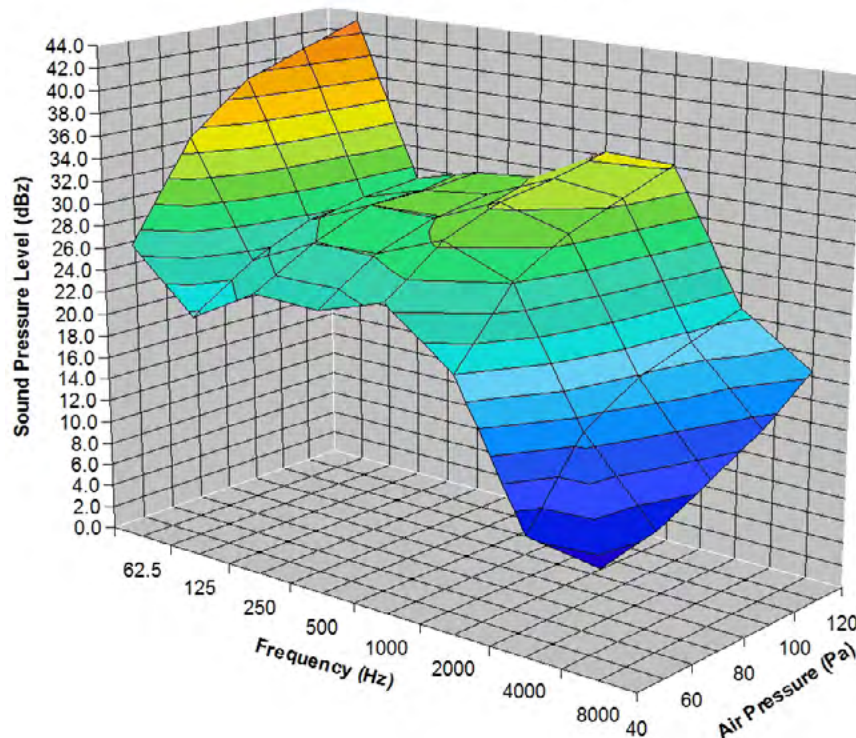
The acoustic facilities allow the FTF Group to provide express in-house sound evaluation so that all products, even project specific designs can be assessed and optimised.

To ensure accuracy the FTF Group only use Class 1 measurement equipment which allows sound level measurements to be taken at 11 different 1/3 octave bands between 16 Hz to 16 kHz, with A, C and Z (un-weighted) simultaneous weightings.

In addition to the above, the FTF Group also send their new products for specialist third party Acoustic Testing. The results of which are very close and within measurement tolerances to that of FTF Groups in-house measurement of sound.



Unweighted Sound Pressure Level



FTF GROUP[®] **Climate**

American Office

FTF Group Climate
1501 Broadway, Times Square
12th Floor
New York
NY 10036
United States of America

tel: +00 1 646 571 2151
fax: +00 1 646 571 2001
sales@ftfgroup.us
www.ftfgroup.us

UK Head Office

Frenger System Ltd
Riverside Road
Pride Park
Derby
DE24 8HY

tel: +44 0 1332 295 678
fax: +44 0 1332 381 054
sales@frenger.co.uk
www.frenger.co.uk

Australian Office

Frenger
Level 20
Tower 2
201 Sussex Street
Sydney
NSW 2000
Australia

tel: +61 2 9006 1147
fax: +61 2 9006 1010
sales@frenger.com.au
www.frenger.com.au

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www.FTFgroup.us